# **UNITED OIL COMPANY**

### Quality Industrial Lubricants Since 1906

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## United Roll Oil R.O.T.C.H

(Semi-Synthetic Rolling Oil for Stainless Steel Products)

Product Data Sheet

### **Product Description:**

United Roll Oil R.O.T.C.H. is a quality Semi-Synthetic Rolling Oil used in rolling mills to process stainless steel. They are high-performance rolling lubricants with excellent burn-off properties, improved productivity and reduced oil consumption. Can be applied by circulation, lubricating the roll gap, and lubrication of bearings in cluster-type mills.

#### **Technical Information:**

Free Fatty Acid (as Oleic)	2.0-6.0
Saponification Value	188-195
pH 5% DI Water	6.0-7.2
Flash Point F.	550
Appearance	Amber to Clear Liquid
Lbs/gal @ 140 F.	7.38