

UNITED OIL COMPANY

Quality Industrial Lubricants Since 1906

1800 North Franklin Street

Pittsburgh, Pennsylvania 15233

PH: (412) 231-1269

FX: (412) 231-1384

United Honing Oil

United Honing Oil is a dark brown cutting fluid for severe machining operations. The product contains high levels of active sulfur as well as inactive sulfur. The addition of chlorine with various activity levels of sulfur provides excellent lubricity and EP protection throughout a wide temperature range.

High levels of a specially modified triglyceride compound provide an excellent machined finish and reduce the need for certain secondary processes.

These compounds make this product suitable for a wide range of ferrous metal applications where high speeds, smooth finishes and long tool life are important.

Typical Specifications

Appearance:	Dark Brown
Viscosity @ 100°F:	150-200 SUS 32-54 cSt
Flash Point:	320°F C.O.C.
Total Sulfur %	2.8 %
Active Sulfur %	2.2 %
Triglyceride %	3.0 %